Section 1: Product and Company Identification

Product: Ink Remover
Synonyms: RTU Spotter for inks, pen, marker, etc

NILODOR, INC.
10966 INDUSTRIAL PARKWAY NW
BOLIVAR, OHIO 44612, USA

Non-Emergency: 24 hr Emergency Spill Information:
US 800-443-4321 Chem-Tel, Inc.
International 010-330-874-1017 US, Canada: 800-255-3924. International:
1-813-248-0584

Section 2. Hazards Identification

EMERGENCY OVERVIEW
Appearance/Odor: clear to slightly hazy - SHAKE PRIOR TO USE
NOT Classified as hazardous by the criteria of NOHSC.

WARNING
Flammability: Combustible Liquid
Health Hazards Listed: Not applicable
Ecological Hazards Listed: None known
Potential Health Effects: See section 11 for more information.

Risk Phrases: R36/37/38 - Irritating to eyes, respiratory system and skin

Safety Phrases:
S2 - Keep out of the reach of children
S7 - Keep container tightly closed
S16 - Keep away from sources of ignition - No smoking

Hazard Phrases:
H227 - Combustible liquid
H302 - Harmful if swallowed
H305 - May be harmful if swallowed and enters airways

Precautionary Phrases:
P202 - Do not handle until all safety precautions have been read and understood.
Likely Routes of Exposure: Skin, eyes
Eye: Direct exposure may irritate
Skin: Prolonged or repeated exposure may irritate
Ingestion: May cause nausea and vomiting, do not induce
Inhalation: May irritate the respiratory tract

Medical Conditions Aggravated By Exposure:
Allergies to fragrances
Target Organs: None known

This product does not contain any carcinogens or potential carcinogens as listed by OSHA, IARC or NTP.
This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).
Potential Environmental Effects: (See section 12 for more information.)
None known

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS#</th>
<th>% by Weight</th>
<th>WHMIS</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tripropylene Glycol Methyl Ether</td>
<td>25498-49-1</td>
<td>20-25</td>
<td>Y</td>
</tr>
<tr>
<td>Water</td>
<td>7732-18-5</td>
<td>30-40</td>
<td>N</td>
</tr>
<tr>
<td>Proprietary Surfactant Blend</td>
<td>NA</td>
<td>10-15</td>
<td>N</td>
</tr>
<tr>
<td>Dibasic Ester Mixture</td>
<td>1119-40-0, 627-93-0, 106-65-0</td>
<td>30-35</td>
<td>Y</td>
</tr>
<tr>
<td>Propanone</td>
<td>67-64-1</td>
<td>1-2</td>
<td>Y</td>
</tr>
</tbody>
</table>

Eye Contact: Flush eyes with copious amounts of clean water, holding lids open. If irritation persists, consult a physician
Skin Contact: Wash with soap and water
Inhalation: Remove to fresh air
Ingestion: Give water to drink, do not induce vomiting
Note to Physicians: Solvents in mixture

Suitable Extinguishing Media: As for surrounding fire
Unsuitable Extinguishing Media: None known
Products of Combustion: Oxides of carbon, nitrogen, sulfur
Protection of Firefighters: As for surrounding fire

Personal Precautions: Reasonable care. Keep away from eyes and skin
Environmental Precautions: Keep out of surface waters
Methods for Containment: Dike with sand, clay or other suitable material
Methods for Clean-Up: Absorb with sand, clay or other suitable material
Other Information:
HANDLING
Avoid direct / prolonged exposure to skin and eyes. Avoid breathing mists, etc Wash hands after use.

STORAGE
Store away from heat or flame

Section 8. Exposure Controls/Personal Protection

EXPOSURE GUIDELINES

<table>
<thead>
<tr>
<th>COMPONENT</th>
<th>TWA:</th>
<th>LD-50</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tripropylene Glycol Methyl Ether</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>Water</td>
<td>NA</td>
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<td>Dibasic Ester Mixture</td>
<td>NA</td>
<td>NA</td>
</tr>
<tr>
<td>Propanone</td>
<td>NA</td>
<td>NA</td>
</tr>
</tbody>
</table>

Engineering Controls: Not normally necessary

Eye/face Protection: Protective goggles recommended if handling large quantities

Skin Protection: Rubber or other protective gloves recommended if handling large quantities

Respiratory Protection: Not normally necessary, wear respirator or mask in large quantities

General Hygiene Considerations: Reasonable care. Keep out of food and beverages

Section 9. Physical and Chemical Properties

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Color</td>
<td>Clear to slightly hazy</td>
</tr>
<tr>
<td>Odor</td>
<td>Mild solvent odor</td>
</tr>
<tr>
<td>Physical State</td>
<td>Liquid</td>
</tr>
<tr>
<td>Odor Treshold:</td>
<td></td>
</tr>
<tr>
<td>pH</td>
<td>5-7</td>
</tr>
<tr>
<td>Freezing Point:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Evaporation Rate</td>
<td>0.6</td>
</tr>
<tr>
<td>Boiling Point:</td>
<td>&gt; 100 C / &gt; 212 F</td>
</tr>
<tr>
<td>Flash Point:</td>
<td>122 F PMCC</td>
</tr>
<tr>
<td>Flammability(solid, gas):</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper Flammability Limit:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Lower Flammability Limit:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Vapor Pressure:</td>
<td>As water</td>
</tr>
<tr>
<td>Specific Gravity:</td>
<td>0.99-1.03</td>
</tr>
<tr>
<td>Vapor Density:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Auto-ignition Temperature:</td>
<td>Not determined</td>
</tr>
<tr>
<td>Volatile Organic Compound (VOC),% weight:</td>
<td>Soluble</td>
</tr>
<tr>
<td>Solubility (water):</td>
<td>Soluble</td>
</tr>
<tr>
<td>VOC Exempt, LVP exempt solvent system used</td>
<td>Percent Volatile: NA</td>
</tr>
</tbody>
</table>

Section 10. Stability and Reactivity

Stability: Stable

Conditions to Avoid: Avoid excessive heat

Incompatible Materials: Materials that react violently with water, acids, strong oxidizing / reducing agents

Hazardous Decomposition Products: Oxides of Carbon

Possibility of Hazardous Reactions: Extremely improbable

Section 11. Toxicology Information

ACCUTE EFFECTS

Oral LD50: Not determined for mixture. Weighted average more than 2000mg/kg.

Dermal LD50: Not determined for mixture.

Inhalation: Not determined for mixture.

Eye Irritation: Direct contact can cause moderate irritation

Skin Irritation: Prolonged or repeated contact can cause moderate irritation
Sensitization: None known

CHRONIC EFFECTS
Carcinogenicity: None known
Mutagenicity: None known
Reproductive Effects: None known
Developmental Effects: None known

Ecotoxicity: None known
Persistence/Degradability: Biodegradable
Bioaccumulation/Accumulation: None known
Mobility in Environment: Not applicable

Disposal: Dispose according to Federal, State or Provincial, and Local regulations

US DOT (ground)
Proper Shipping Description: Not a Hazardous Material

CANADA TDG (ground)
Proper Shipping Description: Not a Dangerous Good

ICAO (air)
Proper Shipping Description: UN 1993 Flammable Liquid, Class III, PG III

IMDG (water)
Proper Shipping Description: UN 1993 Flammable Liquid, Class III, PG III

Global Inventories
TSCA: United States Included
DSL: Canada Included
ECL: Korea Not-Known
PICCS: Philippines Not-Known
ENCS: Japan Not-Known
AICS: Australia Included
IECS: China Not-Known
EINECS: European Union Included

SARA 313 Information: No SARA 313 substances present at reportable levels

California Safe Drinking Water and Toxic Enforcement Act pf 1986 : (Proposition 65)
No Proposition 65 substances present

WHMIS: Canadian Workplace Hazardous Material Information System
B 3

Legends:
NFPA, HMIS:
0=Minimal Hazard, 1=Slight Hazard, 2=Moderate Hazard, 3=Severe Hazard, 4=Extreme Hazard

Prepared By:  Technical Dept.

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